

Date: Tuesday, 7/17/2007 1:57:19 PM
User: Kim Johnston

Process Sheet

35

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : HELI ACCESS STEP LH HEAVY DUTY
Job Number : 33574
Estimate Number : 12946
P.O. Number : N/A
This Issue : 7/17/2007 S.O. No. : N/A
Prsht Rev. : NC
First Issue : N/A Type : SMALL / MED FAB
Previous Run : N/A
Written By :
Checked & Approved By : 07.07.17
Comment : Est Rev: F Now in Coss 07-07-17 JLM Verified By: EC

Part Number : D412630011
Drawing Number : D2812 REV A
Project Number : N/A
Drawing Revision : A
Material : N/A
Due Date : 8/31/2007
Qty: 7 Um: Each

ASSEMBLE PER
HAND CHANGES
07-08-23

No Later

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile & type labels per PPPD412-630-011

CHG 005

KS 07-07-31

2.0 D2622120C Extrusion



Comment: Qty.: 1.0000 Each(s)/Unit Total : 7.0000 Each(s)

Extrusion

Batch: 331984=4 332858=3

PE. 07-08-08 7

3.0 LARGE FAB 1 LARGE FABRICATION RESOURCE 1



Comment: LARGE FABRICATION RESOURCE 1

1-Cut Extrusion as per D2812.

PE. 07-08-08 7

2-Bevel End and Deburr.

PE. 07-08-08 7

4.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

En 07/08/08 (7LH)

5.0 D2795041 Arm LH



Comment: Qty.: 3.0000 Each(s)/Unit Total : 21.0000 Each(s)


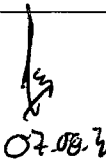
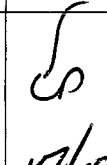
Arm LH

Batch: 333584=19 338854=2

PE. 07-08-08 7

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
07/03/30	39						

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: DP Date: 07/08/31
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
07/08/30	39	Bushing D2C52 were too long	 07-08-30	Race too removed ".050" shorter to compensate for extra part thickness	07-08-30 30	EP 07/08/31	 07-08-30	 07/08/31

NOTE: Date & initial all entries

Date: Tuesday, 7/17/2007 1:57:19 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HELI ACCESS STEP LH HEAVY DUTY

Job Number: 33574

Part Number: D412630011

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

D2875

End Plate



Comment: Qty.: 2.0000 Each(s)/Unit Total : 14.0000 Each(s)

End Plate

Batch: 3 11351

LE 07-08-14 7

7.0

LARGE FAB 1

LARGE FABRICATION RESOURCE 1



Comment: LARGE FABRICATION RESOURCE 1

1-Weld arms and (1)end cap as per Dwg D2812& QSI 004. Inspect for foreign objects as per QSI 024.

A/R Aluminum Rod M103794

LE 07-08-14 7

2-Grind end cap welds flush as per Dwg D2812

am 07-08-21 (7) LE 07-08-15 7

8.0

QC9

VISUAL WELDING INSPECTION



Comment: VISUAL WELDING INSPECTION

AD 07-08-16 (7)

9.0

QC5

INSPECT WORK TO CURRENT STEP



(Test Pinned on Tuesday 07/08/14)



Comment: INSPECT WORK TO CURRENT STEP

Er 07/08/16 (47)

10.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

m-l 07/08/16

(7X)

11.0

LARGE FAB 1

LARGE FABRICATION RESOURCE 1



Comment: LARGE FABRICATION RESOURCE 1

1-Weld End Cap per Dwg D2812

A/R AL ROD Batch: M103794

LE 07-08-20 7

12.0

QC9

VISUAL WELDING INSPECTION



Comment: VISUAL WELDING INSPECTION

AD 07/08/21 (7)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 7/17/2007 1:57:19 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HELI ACCESS STEP LH HEAVY DUTY

Job Number: 33574

Part Number: D412630011

Job Number:



Seq. #:

Machine Or Operation:

Description:

13.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

to 07/08/21 (7-01)

14.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

BR/M-1 07-08-21

15.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat White Gloss (Ref: 4.3.5.1) as per QSI 005 4.3

m10238 Green Sinter

FX

07/08/22

(7X)

16.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Wing Walk as per Dwg D2812 and QSI 005 4.4

Batch:

M104942

M-1

07/08/23

(7X)

17.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

mF

07-08-28

18.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Assembly Kit

19.0

D2012107

Clevis



Comment: Qty.: 1.0000 Each(s)/Unit Total: 7.0000 Each(s)

Clevis

Batch:

B32551

EP

4

20.0

D2022101

Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total: 14.0000 Each(s)

Spacer

Batch:

B30543

EP

EP 07/08/24 (2)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 7/17/2007 1:57:19 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HELI ACCESS STEP LH HEAVY DUTY

Job Number: 33574

Part Number: D412630011

Job Number:



Seq. #:

Machine Or Operation:

Description :

21.0

D2652

Bushing



Comment: Qty.: 4.0000 Each(s)/Unit Total : 28.0000 Each(s)

Bushing

Batch:

B33234

EP

22.0

D2803041

Bracket Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 7.0000 Each(s)

Bracket Assembly

Batch:

~~B227397~~ B32712

23.0

D2804041

Bracket Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 7.0000 Each(s)

Bracket Assembly

Batch:

~~B227407~~ B34325 44 34324

24.0

D2807

Support Prop



Comment: Qty.: 2.0000 Each(s)/Unit Total : 14.0000 Each(s)

Support Prop

Batch:

B29827

B32774

25.0

D28103

Strut



Comment: Qty.: 1.0000 Each(s)/Unit Total : 7.0000 Each(s)

Strut

Batch:

B18755 (2x)

B33591 (5x)

EP

26.0

D2813

Washer



Comment: Qty.: 3.0000 Each(s)/Unit Total : 21.0000 Each(s)

Washer

Batch:

B33592

EP

27.0

D2990041

Bracket Assembly LH



Comment: Qty.: 1.0000 Each(s)/Unit Total : 7.0000 Each(s)

Bracket Assembly LH

Batch:

B33596

EP 07/08/24 (7)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 7/17/2007 1:57:19 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HELI ACCESS STEP LH HEAVY DUTY

Job Number: - 33574

Part Number: D412630011

Job Number:



Seq. #:

Machine Or Operation:

Description :

28.0

AN320A

Bolt



EP



Comment: Qty.: 2.0000 Each(s)/Unit Total : 14.0000 Each(s)

~~Star~~

Bolt

Batch: M15432

29.0

AN410A

Bolt



EP



Comment: Qty.: 1.0000 Each(s)/Unit Total : 7.0000 Each(s)

Bolt

Batch: M103962

30.0

AN816

Bolt



EP



Comment: Qty.: 3.0000 Each(s)/Unit Total : 21.0000 Each(s)

Bolt

Batch: M102138

31.0

AN3108

Nut



EP



Comment: Qty.: 3.0000 Each(s)/Unit Total : 21.0000 Each(s)

Nut

Batch: M19633(82) - M105125(134)

32.0

MS24665285

Cotter Pins



EP



Comment: Qty.: 3.0000 Each(s)/Unit Total : 21.0000 Each(s)

Cotter Pins

Batch: M19003

33.0

AN960JD10

Washer



EP



Comment: Qty.: 4.0000 Each(s)/Unit Total : 28.0000 Each(s)

Washer

Batch: M104885

34.0

AN960JD416

Washer



EP



Comment: Qty.: 1.0000 Each(s)/Unit Total : 7.0000 Each(s)

Washer

Batch: M104215

EP 07/08/24(7)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 7/17/2007 1:57:19 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HELI ACCESS STEP LH HEAVY DUTY

Job Number: 33574

Part Number: D412630011

Job Number:



Seq. #:

Machine Or Operation:

Description :

35.0

AN960JD816

1/2" washer, Alum



EP.

Comment: Qty.: 6.0000 Each(s)/Unit Total: 42.0000 Each(s)

1/2" washer, Alum

Batch: M16956 -

36.0

MS21042L3

Nut



EP

Comment: Qty.: 4.0000 Each(s)/Unit Total: 28.0000 Each(s)

Nut

Batch: M104936 -

37.0

MS21042L4

Nut



EP

Comment: Qty.: 1.0000 Each(s)/Unit Total: 7.0000 Each(s)

Nut

Batch: M104248 -

38.0

MS24693S280

Screw



EP

Comment: Qty.: 2.0000 Each(s)/Unit Total: 14.0000 Each(s)

Screw

Batch: M100622 (BA) M105125 (BA) - EP 07/08/24 (7)

39.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per Inn D412-630

mf

07-08-31 (7)

40.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

07-08-31 (7)

07-08-31 (7)

41.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

EP

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 7/17/2007 1:57:19 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HELI ACCESS STEP LH HEAVY DUTY

Job Number: 33574

Part Number: D412630011

Job Number:



Seq. #:

Machine Or Operation:

Description :

42.0

D2012107

Clevis



Comment: Qty.: 1.0000 Each(s)/Unit Total : 7.0000 Each(s)

Clevis

Batch: B32551 -

43.0

D2022101

Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 14.0000 Each(s)

Spacer

Batch: B30543 -

44.0

D28061

Bushing



Comment: Qty.: 4.0000 Each(s)/Unit Total : 28.0000 Each(s)

Bushing

Batch: B32773 -

45.0

D28063

Bushing



Comment: Qty.: 2.0000 Each(s)/Unit Total : 14.0000 Each(s)

Bushing

Batch: B29847 -

46.0

AN410A

Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total : 7.0000 Each(s)

Bolt

Batch: M103962 -

47.0

AN415A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total : 28.0000 Each(s)

Bolt

Batch: M104072 -

48.0

AN515A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 14.0000 Each(s)

Bolt

Batch: M104547 -

07/08/24 (A)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 7/17/2007 1:57:19 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HELI ACCESS STEP LH HEAVY DUTY

Job Number: 33574

Part Number: D412630011

Job Number:



Seq. #:

Machine Or Operation:

Description :

49.0

AN960JD416

Washer



Comment: Qty.: 8.0000 Each(s)/Unit Total : 56.0000 Each(s)

Washer

Batch: M104215

50.0

AN960JD516

Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total : 28.0000 Each(s)

Washer

Batch: M104156

51.0

MS21042L4

Nut



Comment: Qty.: 5.0000 Each(s)/Unit Total : 35.0000 Each(s)

Nut

Batch: M104248

52.0

MS21042L5

Nut



Comment: Qty.: 2.0000 Each(s)/Unit Total : 14.0000 Each(s)

Nut

Batch: M104547

53.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

Nut was inspected on a photocopy, then transferred.

54.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-630-011

Location: _____

PPP Rev: _____

55.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



7/18/31 SP
207108/31
W 07-08/31

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

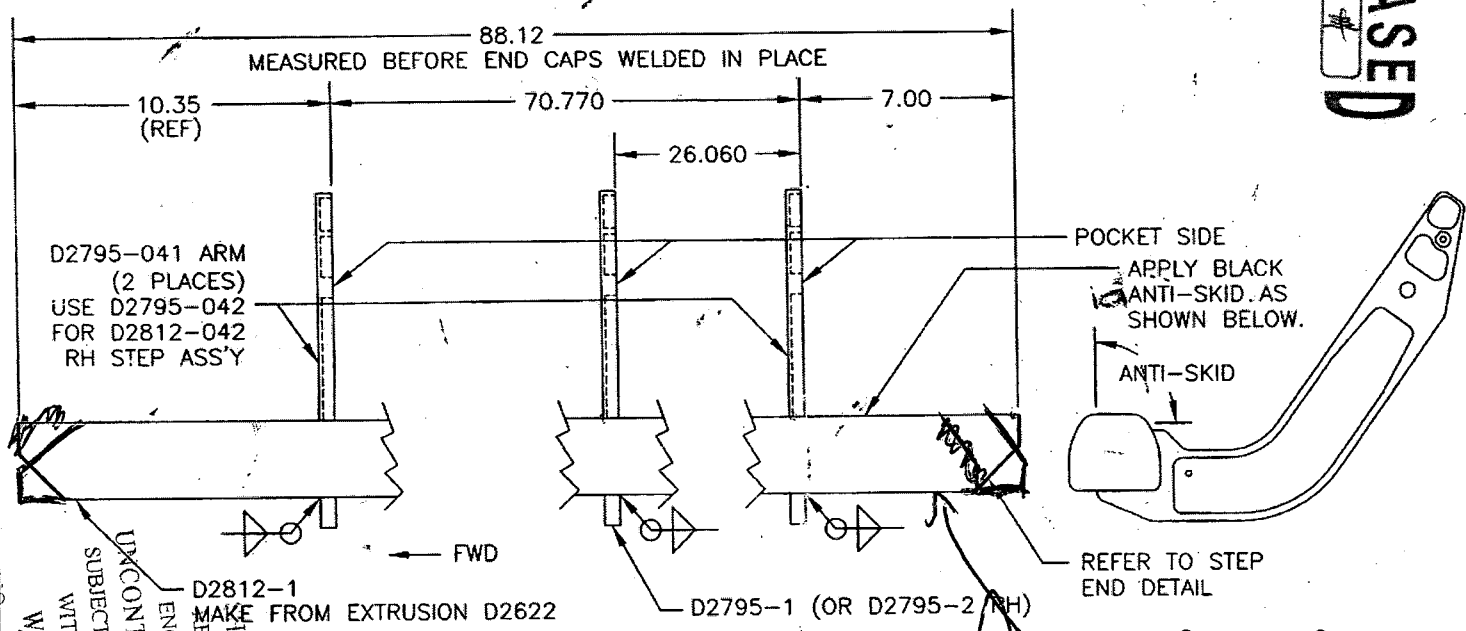
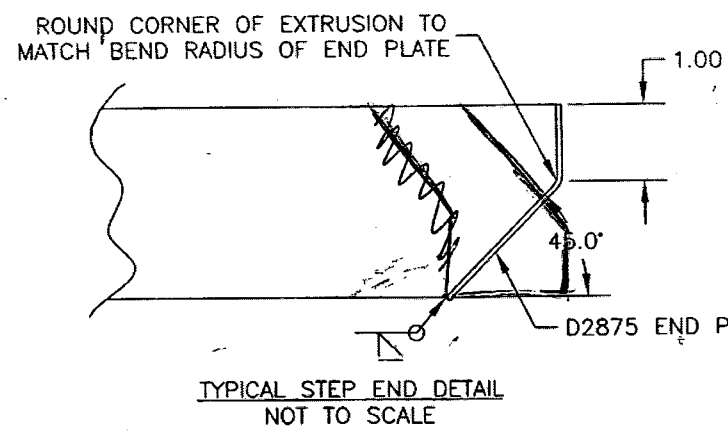
QA CONTROL

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	REV. A
CHECKED	APPROVED	DRAWING NO.	SHEET 1 OF 1
DATE	TITLE	STEP WELDMENT	SCALE
00.11.03	00.11.03	NEW ISSUE	NTS

RELEASED
00.11.20

NOTE: ALL WELDS SHALL BE 100% VISUALLY INSPECTED BY A QUALIFIED INSPECTOR PER DART QSI 004

NOTE THE DIFFERENT END CAP



D2812-041 LH STEP ASSEMBLY (SHOWN)
D2812-042 RH STEP ASSEMBLY (OPPOSITE)

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
WELD PER DART QSI 004 UNLESS OTHERWISE NOTED
FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT ENTIRE ASSEMBLY GLOSS WHITE (4.3.5.1) OR GREY SANDTEX (4.3.5.6)
OR BLACK SANDTEX (4.3.5.7) OR GREEN SANDTEX (4.3.5.8) PER DART QSI 005 4.3
BLACK ANTI-SKID PAINT PER DART QSI 005 4.4

UNCONTROLLED
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
335714

Copyright © 2000 by DART AEROSPACE LTD
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

SHOWN UPSIDE DOWN
07.07.19
SHOWN
CORRECT

07.07.20

L Lacelle

From: Peggy McDonald [peggy@darths.com]
Sent: August 20, 2007 9:24 AM
To: 'L Lacelle'
Cc: 'Bill Beckett'; 'Brigitte Golden'
Subject: FW: W8485-085389 - AC Steps

Use the GREEN you used before on these steps for DND.

Peggy

From: Kim Horn [mailto:Kim.Horn@pwgsc.gc.ca]
Sent: August 20, 2007 9:04 AM
To: peggy@darths.com
Subject: W8485-085389 - AC Steps

Good morning Peggy,

I got a response from the Tech and he has advised that they require Olive Drab color. Please proceed with the order in Olive Drab.

If you require additional information, please don't hesitate to contact me.

Thanks,

Kim Horn
QRT Team Leader
BY Division, LAMS
Phone: (819) 956-0271
Fax: (819) 956-4717

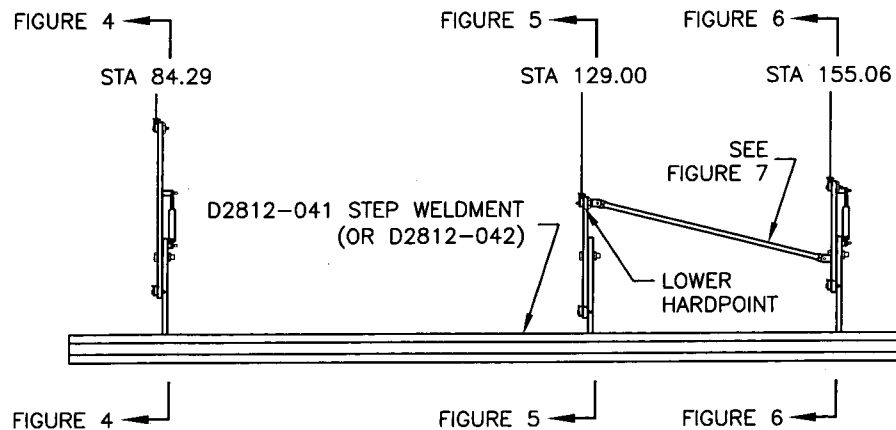
Disclaimer - This email and any files transmitted with it are confidential and may contain privileged or copyright information. You must not present this message to another party without gaining permission from the sender. If you are not the intended recipient you must not copy, distribute or use this email or the information contained in it for any purpose other than to notify us.

If you have received this message in error, please notify the sender immediately, and delete this email from your system. We do not guarantee that this material is free from viruses or any other defects although due care has been taken to minimize the risk.

Any views expressed in this message are those of the individual sender, except where the sender specifically states them to be the views of DART Helicopter Services.

20/08/2007

D412-630-011 HELI-ACCESS-STEP™ LH, HEAVY DUTY FOLDING (SHOWN)
D412-630-012 HELI-ACCESS-STEP™ RH, HEAVY DUTY FOLDING (OPPOSITE)



D412-630-013 HELI-ACCESS-STEP™ LH, FOLDING (SHOWN)
D412-630-014 HELI-ACCESS-STEP™ RH, FOLDING (OPPOSITE)

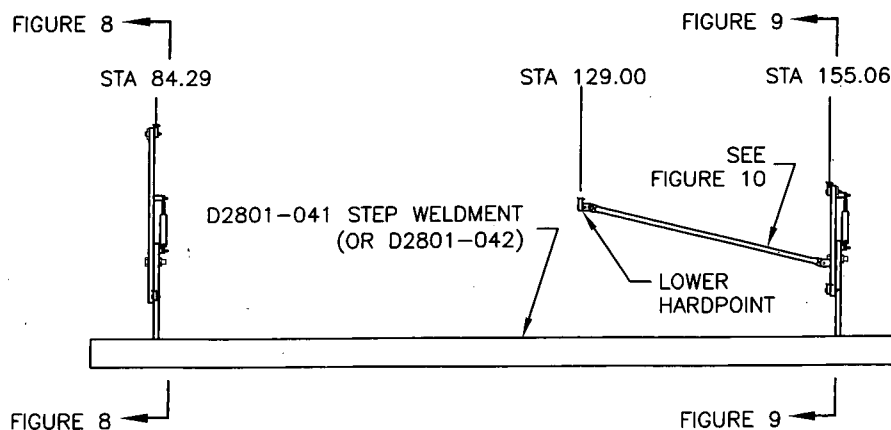
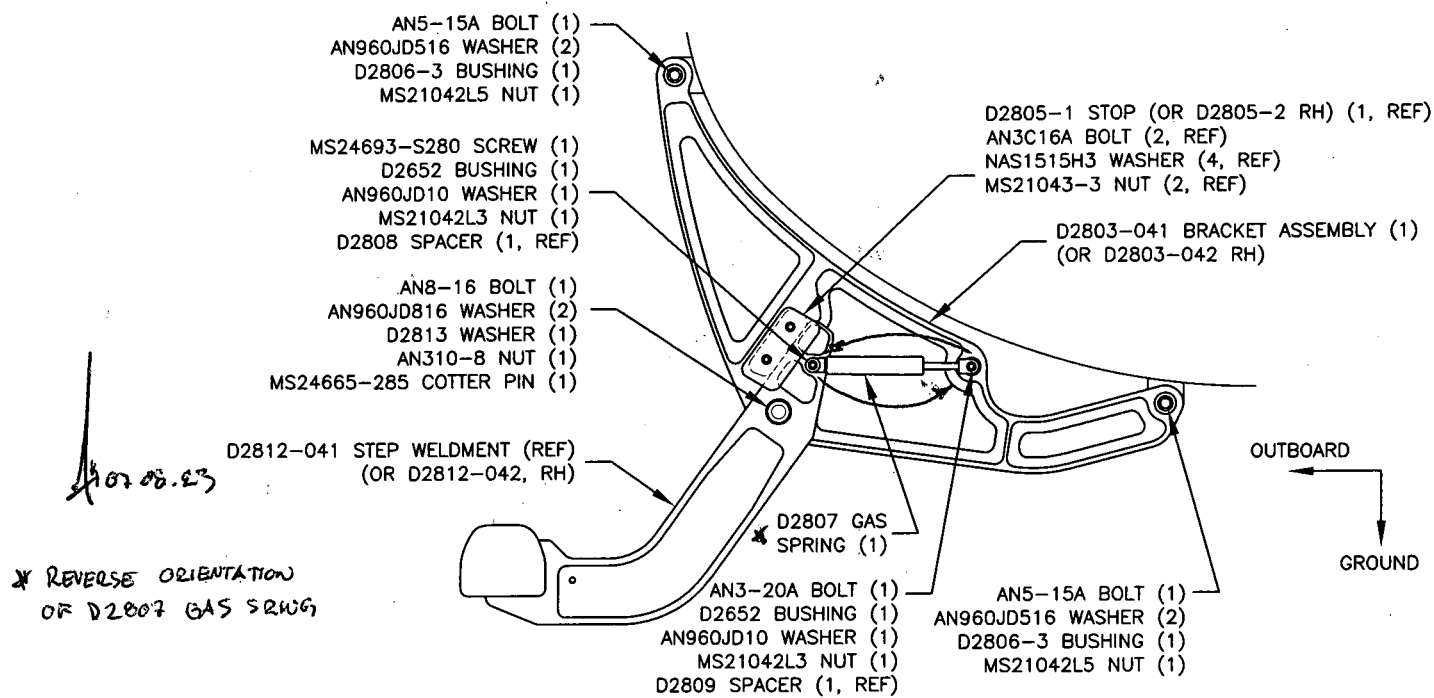
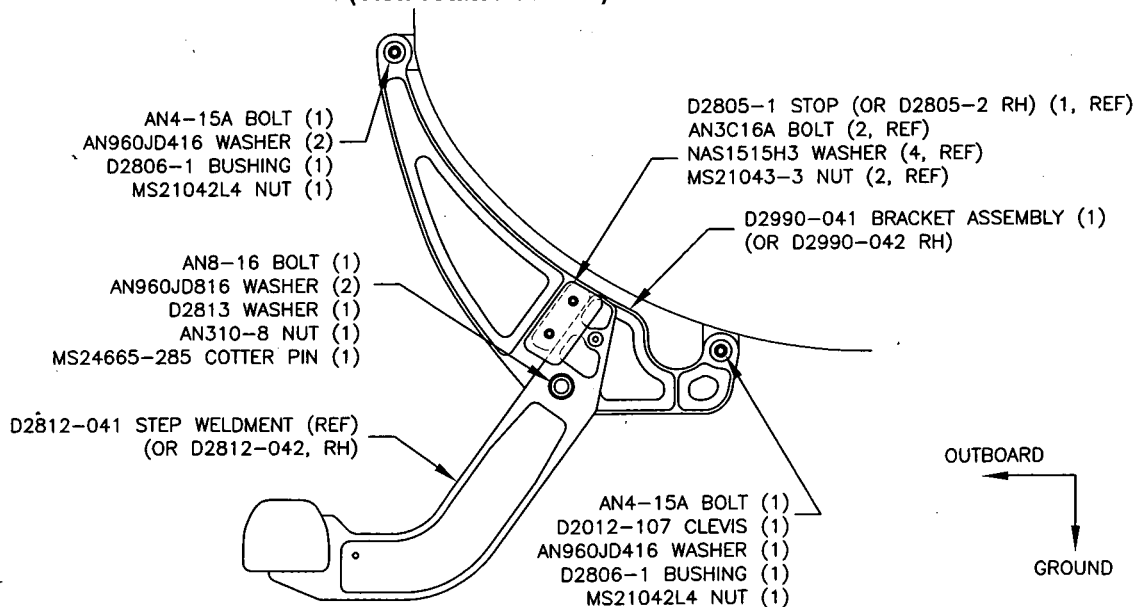


FIGURE 2 – D412-630 Heli-Access-Step™ Installations

• COPYRIGHT © 1996 BY DART AEROSPACE LTD. •
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Revision: K
Date: 06.10.05

D412-630-011/-012 Heli-Access-Step™ Installation**FIGURE 4 – STA 84.29 for D412-630-011/-012 Heli-Access-Step™ Installation
(View rotated 90° CW)****FIGURE 5 – STA 129.00 for D412-630-011/-012 Heli-Access-Step™ Installation
(View rotated 90° CW)**

• COPYRIGHT © 1996 BY DART AEROSPACE LTD. •

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Revision: **K**
Date: 06.10.05

FIGURE 6 – STA 155.06 for D412-630-011/-012 Heli-Access-Step™ Installation
(View rotated 90° CW)

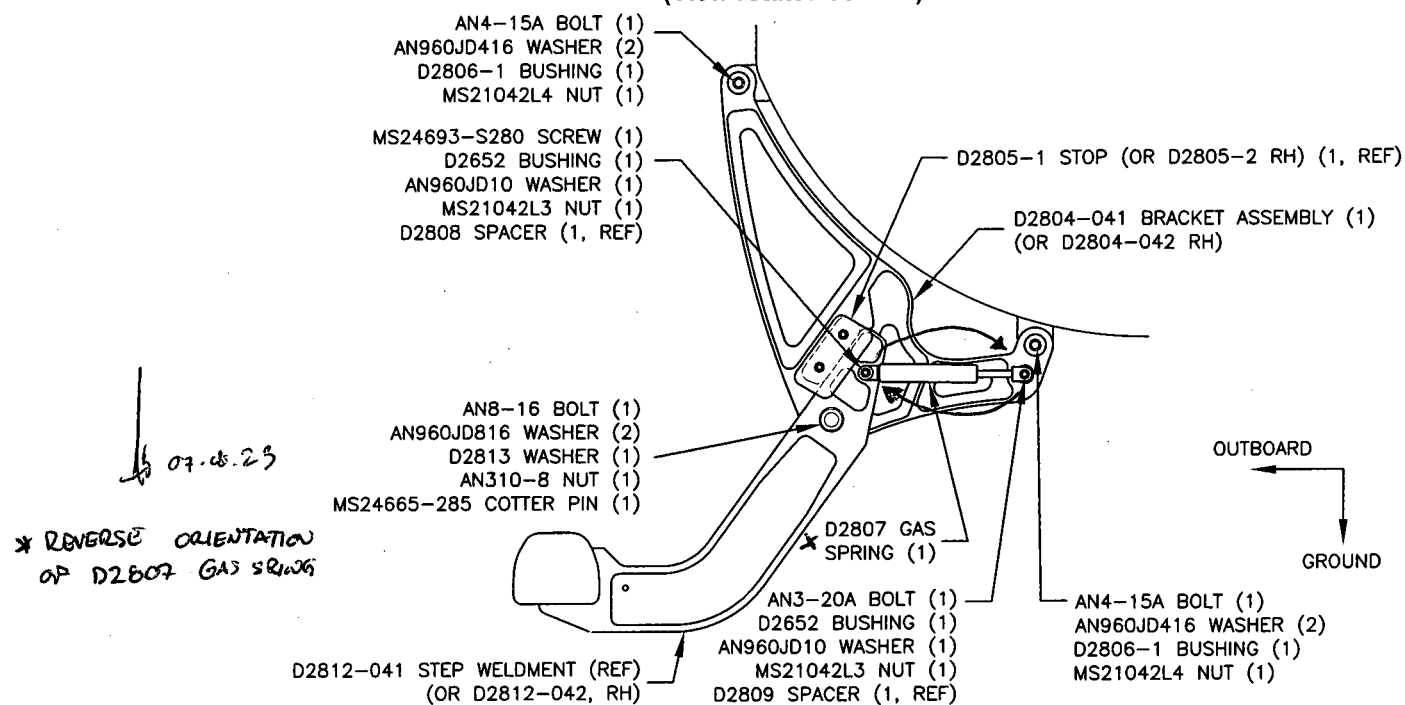
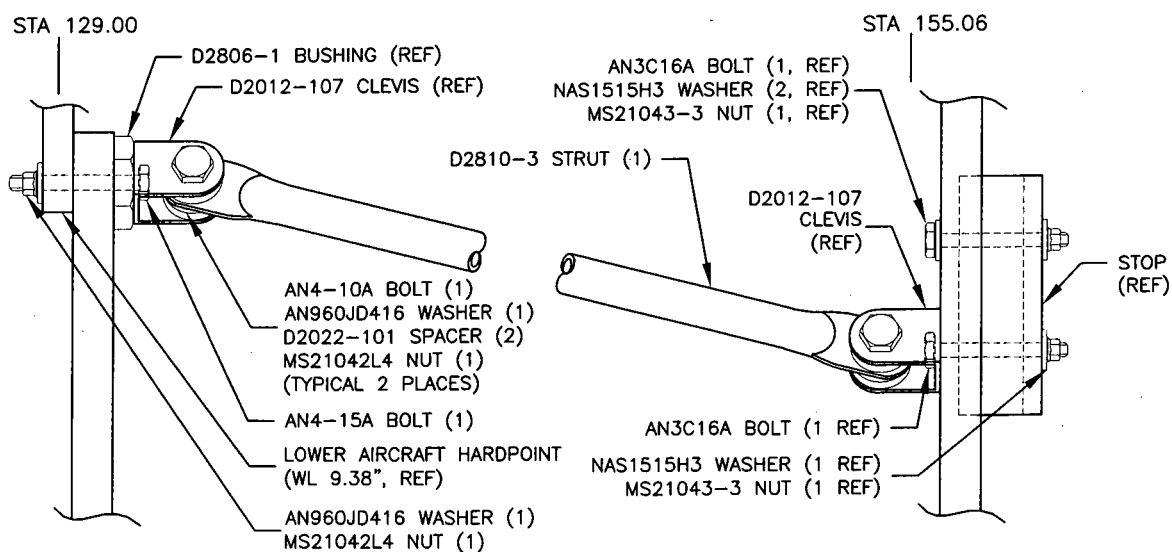


FIGURE 7 – Strut Detail for D412-630-011/-012 Heli-Access-Step™ Installation
(NOT TO SCALE)



• COPYRIGHT © 1996 BY DART AEROSPACE LTD. •
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED
OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Revision: **K**
Date: 06.10.05